



Technical Product Data

a) Product Name	PLASTONE HIGHBUILD
b) Reference Number	P.P.20.
c) Product Description	A high quality smooth coating system based on a thermoplastic resin incorporating butadiene and acrylic monomers, titanium and iron oxide pigments. Offers excellent colour retention. Fibrous fillers provide an extremely durable flexible finish.
d) Uses	A high build long life coating for masonry substrates.
e) Pack Sizes	25 Kilo Drums
f) Colour Range	11 Colours plus White
g) Specific Gravity	1.53
h) Flash Point	Over 23°C
i) Solids	47-0
j) Spreading Rate @ D.R.A.T	1.25 litres Sq. metre = 2.75 IMP gallons / 100 Sq. Ft
k) Drying Time	Touch dry 24 hours. Full cure 2 - 3 weeks
l) Lowest Application Temperature	5°C
m) Dry Recommended Application Thickness D.R.A.T	450 microns
n) Methods of Application	Roller, brush and spray gun
o) Recommended Preparation	See Prep Sheet 1
p) Storage Life	12 months
q) Thinner / Cleaner	P.P.27
r) Safety	Ensure the use of good filter masks when spraying. Barrier cream recommended. Do not smoke or allow naked flames in vicinity. Take extreme care when spraying in enclosed areas. Supply air fed masks